

CLAIMS

What is claimed is:

- 1. A method for depositing micro-lenses on a semiconductive circuit comprising the 5 steps of:
 - successively applying a plurality of coats of micro-lens suitable material to the surface of a semiconductive circuit wherein the current coat is imparted with a succeeding one of a plurality of lens formation patterns;
 - removing unwanted portions of the current coat of micro-lens suitable material; and
 - forming a plurality of micro-lenses from the remaining portion of the current coat of micro-lens suitable material.
- 2. The method of Claim 1 wherein the step of imparting the current coat with one of 15 a plurality of lens formation patterns is accomplished by:
 - placing a formation mask that embodies one of the plurality of lens formation patterns proximate to the current coat of micro-lens suitable material; and aligning the formation mask to the semiconductive circuit;
- 20 irradiating the formation mask.
 - 3. The method of Claim 1 wherein the plurality of lens formation patterns are alternate counterparts of each other.
- 4. A method for depositing micro-lenses on a semiconductive circuit comprising the 25 steps of:
 - applying a first coat of micro-lens suitable material to the surface of a semiconductive circuit;
- imparting a first lens formation pattern onto the first coat of micro-lens suitable material; 30

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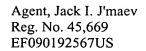
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removing unwanted portions of the first coat of micro-lens suitable material; forming a first plurality of micro-lenses from the remaining first coat of micro-lens suitable material; applying a second coat of micro-lens suitable material to the semiconductive circuit; imparting a second lens formation pattern to the second coat of micro-lens suitable material; removing unwanted portions of the second coat of photo-resist; and forming a second plurality of micro-lenses from the remaining second coat of micro-lens suitable material.

- 5. The method of Claim 4 wherein the first and second lens formation patterns are alternate counterparts of each other.
- 15 6. The method of Claim 5 wherein the first and second lens formation patterns comprise rectangular regions in a checkerboard pattern.
 - 7. The method of Claim 6 wherein rectangular regions comprise broken corners to avoid continuity with neighboring regions.
 - 8. The method of Claim 4 wherein the step of forming the first and second plurality of micro-lenses comprise the steps of:
 - raising the temperature of the micro-lens suitable material in order to relieve the surface tension thereof;
- allowing the micro-lens suitable material to reflow in order to achieve a desired lens focal length; and reducing the temperature of the micro-lens suitable material in order to preserve the achieved lens focal length.

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- 9. The method of Claim 1 wherein the step of applying the first and second coats of micro-lens suitable material comprise the step of spin coating a micro-lens suitable material onto the semiconductive circuit.
- 10. The method of Claim 1 wherein the step of imparting the a first lens formation pattern onto the first coat of micro-lens suitable material comprises the steps of:

 placing a first formation mask comprising the first lens formation pattern proximate to the first coat of micro-lens suitable material;

 aligning the first formation mask relative to the semiconductive circuit; and illuminating the first formation mask with radiation.
 - 11. A method for depositing micro-lenses on a semiconductive circuit comprising the steps of:
 - applying a first coat of micro-lens suitable material to the surface of the semiconductive circuit;
 - imparting a first lens formation pattern onto the first coat of micro-lens suitable material;
 - removing unwanted portions of the first coat of micro-lens suitable material; applying a second coat of micro-lens suitable material to the to the surface of the semiconductive circuit;
 - imparting a second lens formation pattern onto the second coat of micro-lens suitable material;
 - removing unwanted portions of the second coat of micro-lens suitable material: and
- forming a plurality of micro-lenses from the remaining portions of the first and second coats of micro-lens suitable material.

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12. A micro-lens structure comprising:

plurality of micro-lenses disposed proximate to radiation sensitive active regions formed in a semiconductive circuit located wherein each active region is formed within a boundary region perimeter and wherein each micro-lens is formed from an island of micro-lens suitable material deposited onto the surface of the semiconductive circuit and wherein each island of micro-lens suitable material occupies an area within the boundary region larger than a resolution setback relative to the perimeter of the boundary region.

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13. The micro-lens structure of Claim 12 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:

successively applying a plurality of coats of micro-lens suitable material to the surface of a semiconductive circuit wherein the current coat is imparted with one of a plurality of lens formation patterns;

removing unwanted portions of the current coat of micro-lens suitable material; and

forming a plurality of micro-lenses from the remaining portion of the current coat of micro-lens suitable material.

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- 14. The micro-lens structure of Claim 13 wherein the step of imparting the current coat with one of a plurality of lens formation patterns is accomplished by:

 placing a formation mask that embodies one of the plurality of lens formation patterns proximate to the current coat of micro-lens suitable material; and aligning the formation mask to the semiconductive circuit; irradiating the formation mask.
- 15. The method of Claim 13 wherein the plurality of lens formation patterns are alternate counterparts of each other.

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- 16. The micro-lens structure of Claim 12 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:
- applying a first coat of micro-lens suitable material to the surface of the semiconductive circuit;
 - imparting a first lens formation pattern onto the first coat of micro-lens suitable material;
 - removing unwanted portions of the micro-lens suitable material;
 - forming a first plurality of micro-lenses from the remaining portion of the first coat of micro-lens suitable material;
 - applying a second coat of photo-resist to the semiconductive circuit; imparting a second lens formation pattern onto the second coat of micro-lens suitable material;
 - removing unwanted portions of the micro-lens suitable material; and forming a second plurality of micro-lenses from the remaining portion of the second coat of micro-lens suitable material.
- 17. The micro-lens structure of Claim 16 wherein application of the first and second coats of from the remaining portion of the first coat of micro-lens suitable material is accomplished through a spin coating process.
 - 18. The micro-lens structure of Claim 16 wherein the imparting of a first lens formation pattern onto the first coat of micro-lens suitable material is accomplished by:
 - placing a first formation mask comprising the first lens formation pattern proximate to the first coat of micro-lens suitable material; aligning the first formation mask relative to the semiconductive circuit; and illuminating the first formation mask with radiation.

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- 19. The micro-lens structure of Claim 16 wherein the first and second lens formation patterns are alternate counterparts of each other.
- 20. The micro-lens structure of Claim 19 wherein the first and second lens formation patterns comprise rectangular regions in a checkerboard pattern.
 - 21. The micro-lens structure of Claim 20 wherein rectangular regions comprise broken corners to avoid continuity with neighboring regions.
- 22. The method of Claim 12 wherein the micro-lenses are formed by:

 raising the temperature of the islands of micro-lens suitable material in order to relieve the surface tension thereof;
 allowing the islands of micro-lens suitable material to reflow in order to achieve a desired lens focal length; and

 reducing the temperature of the islands of micro-lens suitable material in order to preserve the achieved lens focal length.
 - 23. A semiconductive circuit image sensor comprising: surface:
- plurality of radiation sensitive active regions disposed in the surface wherein each active regions is encompassed by a boundary perimeter; sensing circuitry to sense the state of the plurality of active regions; and plurality of micro-lenses disposed proximate to and coincident with the plurality of active regions
- wherein each micro-lens is formed from an island of micro-lens suitable material deposited onto the surface of the semiconductive circuit and wherein each island of micro-lens suitable material occupies an area within the boundary region larger than a resolution setback relative to the perimeter of the boundary region.

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24. The micro-lens structure of Claim 23 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:

successively applying a plurality of coats of micro-lens suitable material to the surface of a semiconductive circuit wherein the current coat is imparted with one of a plurality of lens formation patterns; removing unwanted portions of the current coat of micro-lens suitable

material; and

forming a plurality of micro-lenses from the remaining portion of the current coat of micro-lens suitable material.

25. The micro-lens structure of Claim 24 wherein the step of imparting the current coat with one of a plurality of lens formation patterns is accomplished by:

placing a formation mask that embodies one of the plurality of lens formation patterns proximate to the current coat of micro-lens suitable material; and aligning the formation mask to the semiconductive circuit; irradiating the formation mask.

- 26. The method of Claim 24 wherein the plurality of lens formation patterns are alternate counterparts of each other.
- 27. The semiconductive image sensor of Claim 23 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:

applying a first coat of micro-lens suitable material to the surface of the semiconductive circuit;

imparting a first lens formation pattern onto the first coat of the micro-lens suitable material;

removing unwanted portions of the first coat of micro-lens suitable material; forming a first plurality of micro-lenses from the remaining portion of the first coat of micro-lens suitable material;

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applying a second coat of the micro-lens suitable material to the semiconductive circuit;

imparting a second lens formation pattern onto the second coat of the microlens suitable material;

- removing unwanted portions of the second coat of micro-lens suitable material; and forming a second plurality of micro-lenses from the remaining portion of the second coat of micro-lens suitable material.
- 10 28. The micro-lens structure of Claim 27 wherein application of the first and second coats of micro-lens suitable material is accomplished through a spin coating process.
- 29. The micro-lens structure of Claim 27 wherein imparting a first lens formation pattern onto the first coat of micro-lens suitable material is accomplished by: placing a first lens formation mask comprising the first lens formation pattern proximate to the first coat of micro-lens suitable material; aligning the first lens formation mask relative to the semiconductive circuit; and
- 20 illuminating the first lens formation mask with radiation.
 - 30. The micro-lens structure of Claim 27 wherein the first and second lens formation patterns are alternate counterparts of each other.
- 31. The micro-lens structure of Claim 30 wherein the first and second lens formation patterns comprise rectangular regions in a checkerboard pattern.
 - 32. The micro-lens structure of Claim 31 wherein rectangular regions comprise broken corners to avoid continuity with neighboring regions.